

DO YOU HAVE ALL THE RIGHT ANSWERS FOR ORDERING TUBE & FITTINGS ?

It is recommended the following be used as an approximate guide only.

- 1 All Tube is to be made of a long hole surrounded by metal or plastic.
- 2 All Tube is to be hollow throughout the entire length -do not use holes of different length than the pipe.
- 3 The internal diameter of the tube must not exceed the overall diameter otherwise the hole will be on the outside.
- 4 All tube is to be supplied with nothing in the hole so the product or other stuff can be put inside at a later date.
- 5 All tube should be supplied without rust; this can be more easily applied at the job site.
Note: Some suppliers are now able to supply pre-rusted tube. If available in your area, this product is recommended as it will save a great deal of time on the job site.
- 6 All tube over 150m in length should have the words "Long Tube" clearly painted on each end so people will know it's long tube
- 7 Tube over 3 km in length must also have the words "Long tube" painted in the middle so people will not have to walk the entire length of the tube to determine whether or not it is a long or short length of tube.
- 8 All tube over 150mm in diameter must have the words " Large tube" painted on it so it can not be mistaken for small tube
- 9 Flanges should be used on all tube. Flanges must have holes for bolts quite separate from the big hole in the middle.
- 10 When ordering 90, 45, or 30 degree elbows, be sure to specify right hand or left hand, otherwise you will end up going the wrong way.
- 11 Be sure to specify to your supplier whether you want level, uphill or downhill tube. If you use downhill tube for going uphill the liquid will flow the wrong way.
- 12 All Unions should have either right hand or left hand threads, but do not mix threads. Other wise as the union is being screwed on one tube end, it is being unscrewed at the other .
- 13 Where tube is being installed in a "non-pressure" situation,(eg gravity return, overflow or drain) the word "Top" must be painted in a prominent position so the liquid runs in the bottom of the tube.
- 14 The word "End" showing where the hollow stops and the solid pipe begins shall be clearly marked on all such sections. No length shall have an "End" more than halfway from the middle, nor more than one "end" per length.
- 15 Each tube length must be clearly marked with an arrow denoting direction of flow on each end..
- 16 Tube will be either "Uni-directional" or " Bi-directional".